

TECHNICAL DATA SHEET

PRODUCT CODE: WBV1074

DESCRIPTION: CLEAR WB 2K EPURE STONE 15 SH EXT

USES: Clear waterbase 2K topcoat for exterior applications on wood. Enhanced scratch and chemical resistance. CATAS certified With good hiding, leveling, surface hardness and weather resistance. Contains UV Absorber. This product can be used as a clear finish or as a base to make deep tone colors using our waterbase tints.

APPLICATION SYSTEM: Desinged for today's various spray application methods, including conventional, airless, and air mix.

TYPICAL SYSTEM: Wood
One or two coats

PRODUCT PREPARATION: Substrate preparation: Raw wood - recommended moisture content is 6-10%. Surface prep by removing all traces of grease, waxes and resins. Perform sanding with 150 grit paper for softwoods and 180 grit sandpaper for hardwoods.

Spray application - Ready to Use Blend
WBV1074 Clear WB 2K
WBV1200 Long Pot Life Hardener

Parts
100
Premix the following: 10 parts WBV1200 and 10 parts water; then add this mixture to base product and stir well.

Pot Life: 4-6 hours

FILM THICKNESS: 6-8 mils wet per coat

COATS: One to two

GENERAL PROPERTIES:	Specific Gravity, gr/cc	1.04 +/- 0.02
	Viscosity*	20000- 30000 cps
	Solids, % by weight	32 +/- 2
	* Brookfield (cps) at 20°C/68°F	

DRYING TIME: (at 20°C/68°F) RH% between 45-65	Dust free:	30 minutes	Dry in Tunnel	
	Handling:	60 minutes	Flash Off:	30°C 10 minutes
	Sandable:	2-4 hours	Laminar Air:	45°C 30 minutes
	Stackable:	8-12 hours	Coolig:	20°C 10 minutes

NOTES: Mix the product before use. The product applicaton on substrate must be done in an environment with no less than 15°C, (60°F). Coatings applied at lower temperatures will show chemical and mechanical properties lower than standard performances that can normaly be achieved.

SHELF LIFE: 12 Months

STORAGE: Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect from moisture and foreign material. Do not store at temperatures below 7°C (45°F)

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